

Deadbolt locks provide an extra measure of protection against break-in when used as a supplement to an existing lockset. In applications ranging from military and government projects to multi-family housing, retail and restaurants, Falcon deadbolts deliver superior performance and the flexibility of multiple keying systems. Our full line of Grade 1 and 2 auxiliary locks feature interchangeable cores that are compatible with SFIC products from other manufacturers. And they're backed by Allegion, the best name in the business.



*Excludes MA551 **For 605, 606, 613, 625 and 626

Mortise locks

Lock features

Door thickness: Standard accommodates thickness of $1^{3}/_{8}$ " to $2^{1}/_{2}$ ".

Backset: 2³/₄" only.

Case: Cold formed steel, zinc dichromate plated, .090" thick. Optional lead wrapping available.

Hubs: Hardened steel.

Handing: Right hand is standard; left hand optional. Reversible in the field.

Cylinders: Solid brass cylinder and plug. 5, 6 or 7-pin are available on standard cylinders. 6 or 7-pin are available on interchangeable core cylinder. Furnished with two nickel silver keys standard

Keyways: "G" keyway standard on standard cylinder. "A" keyway standard on I/C cylinder. See price book for optional keyways

Bind resistant trim: Heavy-duty through-bolted inserts clamp the trim on the door assuring proper alignment. Provided with 8-32 screws for strength and thread sealant to prevent loosening.

Latch bolt: Two-piece stainless steel, mechanical anti-friction bolt. ³/₄" projection.

Dead bolt: 1" throw, stainless steel with two 1³/₁₆" diameter hardened steel, free-turning, saw-resistant roller.

Faceplates: (armored front) 11/4" x 8" brass or stainless steel adjustable for door bevel. Reinforced by heavy gauge steel with stabilizing ribs.

Strike: Brass or stainless steel. Meets ANSI AII5.1 for frame preparation. Strike is non-handed.

Electrified functions: Available in 12 or 24 VDC.

ANSI/BHMA: Meets ANSI/BHMA 156.13, Series 1000.

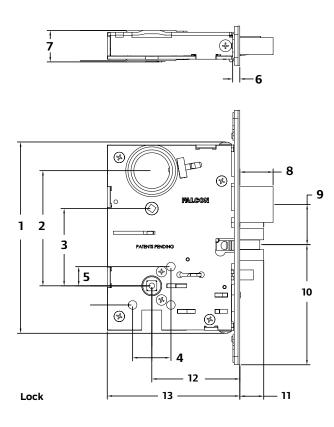
UL: 3 hour A label.

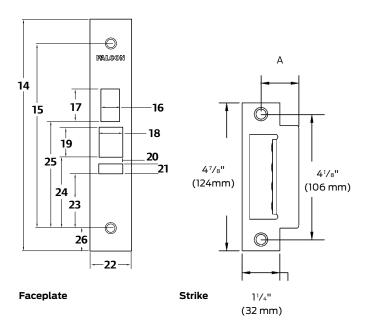
Falcon mortise lock specifications

- Provide mortise locksets that comply with ANSI A156.13, Series 1000, Operational Grade 1 and Security Grade 1 with all standard trims and conventional mortise cylinders.
- Locksets comply with UL10B neutral pressure and UL10C/UBC 7-2 –positive pressure testing requirements. All locks shall be UL listed for 3 hour fire door.
- Lock case shall be non-handed, reversible without opening the lock case, and shall be manufactured of zinc dichromate plated steel. Lock case shall be interchangeable for knob or lever applications without modifying the chassis, and shall be constructed with a screw configuration that limits access to operating parts.
- Latchbolt shall be 2-piece anti-friction type manufactured from stainless steel, with a standard 2³/₄" backset, a full ³/₄" throw and be field reversible. Deadbolt shall have 1" throw and shall be constructed of stainless steel, incorporating two ³/₁₆" diameter security roller pins.
- All trim shall be cast, forged, or wrought and through bolted with thread patch coated screws. Lever trim to have individual heavy duty springs for lever return, and independent rotation in both directions. Return to door style levers meets the ¹/₂" California State Fire Marshall requirement.
- Spindles to be independent, designed to 'breakaway' at a maximum of 480 in./lbs. to prevent damage to the lock chassis.
- Provide standard non-handed curved lip strikes.
- Cylinders to be secured by a dual retainer. Acceptable manufacturer: Falcon Lock

Mortise locks

Dimensions



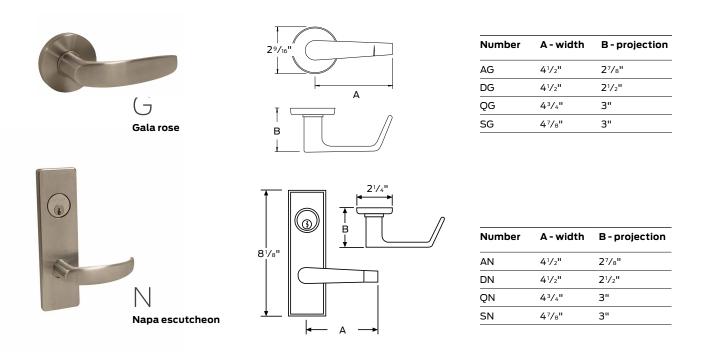


Lock	Dimension
1	6" (152 mm)
2	3 ³⁹ / ₆₄ " (92 mm)
3	2 ²⁷ / ₆₄ " (62 mm)
3 4 5	1 ³/16" (30 mm)
5	¹⁹ / ₃₂ " (15 mm)
6	1⁄4" (6 mm)
7	1" (25 mm)
8	1" (26 mm)
9	1 ¹⁷ / ₆₄ " (32 mm)
10	3 49/64" (96 mm)
11	³ /4" (19 mm)
12	2 ³/4" (70 mm)
13	4 ⁵ / ₃₂ " (106 mm)

Faceplate	Dimension
14	8" (203 mm)
15	6 ³/8" (162 mm)
16	⁹ /16" (14 mm)
17	1 º/ ₆₄ " (29 mm)
18	⁴⁵ / ₆₄ " (18 mm)
19	1 ¹ / ₃₂ " (26 mm)
20	¹ /4" (6 mm)
21	¹¹ / ₃₂ " (9 mm)
22	11/4" (31 mm)
23	1 ²⁷ / ₃₂ " (47 mm)
24	2 ⁷ /16" (62 mm)
25	3 ²¹ / ₃₂ " (93 mm)
26	²⁵ / ₃₂ " (20 mm)

Strike (A) Door thickness Lip size			
	•		
1 ³ /4"	11/4" (32 mm)		
2"	1 ⁷ /16" (37 mm)		
2 1/4"	1 º/16" (40 mm)		
2 ¹ / ₂ "	1 ¹¹ / ₁₆ " (43 mm)		

Levers, knob and trims



Falcon MA Series is available in several design combinations; "G" Gala rose or "N" Napa escutcheon and "H" Hana knob designation or four levers "A" Avalon, "D" Dane, "Q" Quantum and "S" Sutro. When specifying, example: AN, Avalon (A) lever - with Napa (N) escutcheon.

Lever trim

Cast or forged levers (Avalon, Dane and Quantum) and wrought brass or stainless levers (Sutro), wrought rose and forged or wrought escutcheons are standard.



AG Avalon-Gala



DG Dane-Gala



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Quantum-Gala



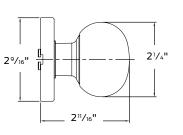
SG Sutro-Gala

Knob trim

Wrought knobs, wrought roses and forged or wrought escutcheons are standard.

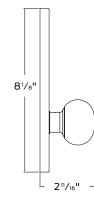


HG Hana-Gala Gala - Rose Hana - Knob





Hana-Napa N - Escutcheon H - Knob



Options and accessories

Trim options





Abrasive coated knobs and levers

All knobs and levers are available with abrasive coating to identify entrances to hazardous areas to the handicapped.

Knurled levers

Levers are available knurled to identify entrances to hazardous areas to the handicapped.

Lead wrapping

MA Series locksets and latchsets are available with lead-wrapping for use on X-ray room doors (or similar situations).

Trim packages

Both knob and lever trim packages are available to allow complete replacement of inner and outer trim on any lock function. Packages include inside and outside trim, spindle and mounting screws. Please see current price book for more details.



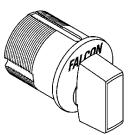
Strikes

Manufactured from heavy gauge brass or stainless steel. Meets ANSI Standard A115.1 for frame preparation. Strikes are available with various lip lengths.

Thumb turn/threaded cylinders (sold separately)

Standard thumb turn threaded cylinders for dead bolt operation of MA Series locks may be used in lieu of surface mounted thumb turns. Furnished with A09894-1 cam. Available in length indicated and all MA Series finishes.

Catalog number	Length		
973	11⁄8"		
	RH (turns counter-clockwise)		
974	11/8"		
	LH (turns clockwise)		



Functions

To order Falcon MA Series locksets, please consult page 17 for ordering information and assistance. Indicates interchangeable core available.

Catalog number	ANSI	Function outside/inside	Name	Description
MA101	F 01		Passage or closet latch	Latch bolt operated by knob/lever from either side at all times.
MA161	F 31		Exit or connecting lock	Latch bolt operated by knob/lever from inside. No trim outside. Auxiliary dead latch.
MA301	F 02		Privacy, bedroom/bath	Latch bolt operated by knob/lever from either side. Dead bolt operated by turn from inside and by emergency release from outside.
MA311	F 19		Privacy, bedroom/bath	Latch bolt operated by knob/lever from either side. Dead bolt operated by turn from inside and emergency release from outside. Operating inside knob/lever retracts both bolts.
MA321	F 22		Privacy, bedroom/bath	Latch bolt operated by knob/lever from either side except when outside knob/lever is locked by inside turn. Operating inside knob/lever, closing door or operating outside emergency release unlocks outside knob/lever.
MA371	F 14		Store door lock	Latch bolt operated by knob/lever from either side. Dead bolt operated by key from either side.
MA381	F 09		Apartment, exit	Latch bolt operated by knob/lever from either side, except when outside knob/lever is locked by key from inside. When outside knob/lever is locked, latch bolt is retracted by key from outside or by operating inside lever. Auxiliary dead latch.
MA411	F 30		Asylum or institutional lock	Latch bolt operated by key from either side. Both knobs/levers always inoperative. Auxiliary dead latch.
MA431	F 34		Classroom security with deadbolt	Latch bolt operated by knob/lever from either side except when outside knob/lever is locked from inside or outside by key. Dead bolt retracted by key from inside or outside. Operating inside knob/lever retracts both bolts and unlocks outside. Latch bolt dead locked when dead bolt is thrown.

Functions (continued)

$\left\{ \right\}$ Indicates interchangeable core available.

Catalog number	ANSI	Function outside/inside	Name	Description
MA441	F 32		Classroom security lock	Latch bolt operated by knob/lever from either side except when outside knob/lever is locked from inside or outside by key. When outside knob/ lever is locked, latch bolt is retracted by key from inside or outside or by operating inside knob/lever. Auxiliary dead latch.
MA451	F 15		Hotel guest lock	Latch bolt operated by key from outside or by operating inside knob/lever. Outside knob/lever is always inoperative. Dead bolt projected by turn from inside and all keys except emergency key are shut out. Operating inside knob/lever retracts both bolts. Auxiliary dead latch.
MA521	F 04		Entry/office lock	Latch bolt operated by knob/lever from either side except when outside knob/lever is made inoperative by buttons in face. When outside knob/ lever is locked, latch bolt is retracted by key from outside or by operating inside knob/lever. Auxiliary dead latch. Outside knob/lever is unlocked by button on face.
MA531	F 12/ F 20	8	Apartment corridor door lock	Latch bolt operated by knob/lever from either side, except when outside knob/lever is made inoperative by buttons in face. Dead bolt operated by key outside or turn inside. Key outside operates both bolts. Operating inside knob/lever retracts both bolts and outside remains locked. Latch bolt is deadlocked when outside knob/lever is made inoperative or when the dead bolt is projected. When dead bolt is retracted, knob/lever is unlocked by buttons in face.
MA541	F 21		Room door lock	Latch bolt operated by knob/lever from either side. Dead bolt operated by key from outside or turn from inside.
MA551	F 06	HH 8	Holdback lock	Latch bolt operated by lever from either side except when outside lever is locked from outside by key. Latch bolt can be locked in a retracted position by key. When outside lever is locked, latch bolt is retracted by key from outside or by operating inside lever unless latch bolt has been locked in a retracted position. Auxiliary dead latch. Note: Chassis is handed. To activate the Holdback Function – from the unlocked position rotate the outside lever/knob to retract the latchbolt. Rotate key 360°. Release lever/ knob. To release Holdback Function, rotate key 360° clockwise.
MA561	F 05	8	Classroom lock	Latch bolt operated by knob/lever from either side except when outside knob/lever is locked from outside by key. When outside knob/lever is locked, latch bolt is retracted by key from outside, or by operating inside knob/lever. Auxiliary dead latch deadlocks latchbolt when door is closed. Inside knob/lever always free for immediate exit.
MA571	F 13		Dormitory or exit lock	Latch bolt operated by knob/lever from either side. Dead bolt projected by key from outside and turn from inside. Operating inside knob/lever retracts both bolts and unlocks outside.
MA581	F 07		Storeroom lock	Latch bolt operated by key from outside or by operating inside knob/lever. Outside knob/lever is always inoperative. Auxiliary dead latch.

$\left. \right\rangle$ Indicates interchangeable core available.

Catalog number	ANSI	Function outside/inside	Name	Description
MA621	F 08/ F 10		Front door apartment corridor	Latch bolt is operated by knob/lever from either side, except when outside knob/lever is made inoperative by buttons in face. Dead bolt is operated by turn inside. Key outside operates both bolts. Outside knob/lever is unlocked by button on face.
MA641	NA		Dormitory lock	Latch bolt by knob/lever inside and key outside. Inside knob/lever free. Outside knob/lever rigid. Deadbolt by key outside or T-turn inside. Rotating inside knob/lever retracts both bolts. Deadlocking latch.
MA851	NA		Storeroom-fail safe (EL - 12 & 24 VDC)	Latch bolt operated by knob/lever from either side except when outer knob/lever is electrically locked. When outer knob/lever is locked, latch bolt retracted by key in cylinder outside. Deadlocking latch.
MA881	NA		Storeroom-fail secure (EU - 12 & 24 VDC)	Latch bolt operated by knob/lever from inside except when outer knob/ lever is electrically unlocked, then latch bolt from either side. When locked, key in cylinder outside retracts latch bolt. Deadlocking latch.
MA911	F 29	• • ••••••••••••••••••••••••••••••••••	Classroom dead lock	Key from outside operates dead bolt. Turn from inside retracts but does not project dead bolt.
MA921	F 18	. 8	Dead lock	Dead bolt operated by key from outside only.
MA931	F 16		Dead lock	Dead bolt operated by key from either side.
MA941	F 17	.	Dead lock	Dead bolt operated by key from outside and by turn from inside.
MA12	NA	1	Single dummy	Single dummy trim
MA18	NA	•••• 8	Double dummy	Double dummy trim

Interchangeable cores Mortise cylinders

All Falcon MA Series keyed locks are available with mortise cylinders that will accept Falcon small format interchangeable cores (SFIC) as well as some other manufacturers' SFIC. Interchangeable core cylinders are available in 6- or 7-pin configurations, for increased security by quick change of keying. Interchangeable core cylinders allow the capability of immediately changing the keying on any door without the necessity of disassembling the lock. The core is removed by use of a special "control" key. Rotating the key to the right and gently pulling will disengage the core from the housing. The replacement core is then inserted and the control key rotated to the left to "lock" the core in place and the control key is removed.

To order: Falcon mortise locks with interchangeable cores, add "G" 6- or 7-pin in detail area of order. To order: Falcon mortise locks for interchangeable core, less core (SFIC), add "B" 6- or 7-pin in detail area of order.

Interchangeable core MA Series function/cam chart

Catalog number	Outside cam no.	Inside cam no.
MA371	5622-IC	5622-IC
MA381	5621-IC	5620-IC
MA411	5622-IC	5622-IC
MA431	5622-IC	5622-IC
MA441	5622-IC	5622-IC
MA451	5622-IC	
MA521	5622-IC	
MA531	5622-IC	
MA541	5622-IC	
MA551	5622-IC	
MA561	5622-IC	
MA571	5622-IC	
MA581	5622-IC	
MA621	5622-IC	
MA641	5622-IC	
MA851	5622-IC	
MA881	5622-IC	
MA911	5622-IC	
MA921	5622-IC	
MA931	5622-IC	5622-IC
MA941	5622-IC	

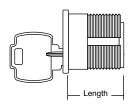
Cam numbers

5622-IC = interchangeable cam 5620-IC = F09 Interchangeable Inside

5621-IC = F09 interchangeable Outside



All keyed cylinders are supplied with two nickel silver keys.





Catalog number	Length		
Standard cylinders			
C987	1 ³ / ₈ "		
C988	11/2"		
C990]³/4"		
C992	2"		
Hotel/motel cylinders			
C261	11/2" RH		
C262	15∕8" RH		
C264	11/2" LH		
C265	1⁵∕8" LH		

Special hotel/motel cylinders furnished with cam A12667-007-00.

Note: To order the cylinder housing only, order by listing catalog number for required length and cam number as indicated in the chart. Also specify finish and pin condition.

Example: No. C987 with A12667-003-00, 626, for 7-pin interchangeable core.

Standard cylinders

Only the finest materials are used in the manufacture of our cylinders. Modern equipment and gauging ensure consistent, reliable production of our entire line of cylinders. We offer a full and complete line of spacer rings, cylinder guards and spring washers, as well as numerous cams to fulfill the requirements of most applications. Standard mortise cylinders are furnished as 5- or 6-pin as standard. 7-pin cylinders are available. All keyed cylinders are supplied with two nickel silver keys.

Standard core MA Series function/cam chart

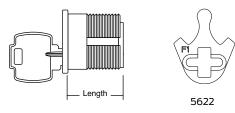
Catalog number	Outside cam no.	Inside camno.
MA371	5622	5622
MA381	5621	5620
MA411	5622	5622
MA431	5622	5622
MA441	5622	5622
MA451	5622	
MA521	5622	
MA531	5622	
MA541	5622	
MA551	5622	
MA561	5622	
MA571	5622	
MA581	5622	
MA621	5622	
MA641	5622	
MA851	5622	
MA881	5622	
MA911	5622	
MA921	5622	
MA931	5622	5622
MA941	5622	

Cam numbers

5622 = standard cam

5620 = F09 standard inside

5621 = F09 standard outside



Catalog number	Length	
Standard cylinders		
985	11/8"	
987	13/8"	
988	11/2"	
990	13/4"	
992	2"	
Hotel/motel cylinders		
250	11/8" RH	6-pin
251	11/4" RH	6-pin
252	1³/8" LH	6-pin
253	1³/8" LH	7-pin

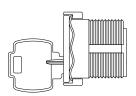
Special hotel/motel cylinders, furnished with cam A09894-001-00.

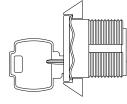
Note: To order cylinder separately, order by listing catalog number for required length and cam number as indicated in chart above. Also, specify finish and number of pins.

Example: 986 with A09897-000-00, 626, 6-pin

Cylinder guards

Falcon offers two different types of cylinder guards in various thicknesses to work with sectional or escutcheon trim, different door ranges and various cylinder lengths. Our standard cylinder, 985, is $1\frac{1}{6}$ " long. The factory will furnish the correct cam(s) and cylinder guard for the function and door thickness specified. The A08790 and A08794 cylinder guards in bar stock brass are available to accommodate different cylinder lengths and door thicknesses as shown.





985 cylinder with A08790 cylinder guard.

985 cylinder with A08794 cylinder guard.



A08790



A08794

Escutcheon trim ring

Door thickness	Function	985 1¹∕₀"	986 11⁄4"	(c)987]³∕₀"	(c)988 1½″
11/2"	Single cylinder	_	A08790-000	A08790-001	A08790-002
11/2"	Double cylinder	A08790-000	_	_	_
] ³ /4"	Single cylinder	_	_	A08790-000	A08790-001
] ³ /4"	Double cylinder	_	A08790-000	A08790-001	A08790-002
2"	Single cylinder	_	_	A08790-000	A08790-001
2"	Double cylinder	_	_	A08790-000	A08790-001
21/4"	Single cylinder	_	_	-	A08790-000
21/4"	Double cylinder	_	_	-	_
2 ¹ / ₂ "	Single cylinder	_	_	_	_
21/2"	Double cylinder	_	_	_	_

Sectional trim	nal trim ring					
Door thickness	Function	985 1¹⁄ଃ"	986 11⁄4"	(c)987 1³∕₀"	(c)988 1½²	
11/2"	Single cylinder	A08794-001	A08794-002	-	_	
11/2"	Double cylinder	A08794-002	A08794-003	_	_	
] ³ /4"	Single cylinder	A08794-000	A08794-001	A08794-002	_	
] ³ /4"	Double cylinder	A08794-001	A08794-002	A08794-003	_	
2"	Single cylinder	_	A08794-000	A08794-001	A08794-002	
2"	Double cylinder	A08794-000	A08794-001	A08794-002	A08794-003	
21/4"	Single cylinder	_	_	A08794-000	A08794-001	
21/4"	Double cylinder	_	A08794-000	A08794-001	A08794-002	
2 ¹ / ₂ "	Single cylinder	_	_	_	A08794-000	
21/2"	Double cylinder	_	_	A08794-000	A08794-001	

Specify part number and finish when ordering. (e.g. A08790-000-626) **Single cylinder functions

Cylinder guards (continued)

Dim. A

³/₃₂"

⁷/₃₂"

¹¹/32"

¹⁵/₃₂"



Dim. A	Dim. B	Part No.

Dim. B

⁹/₃₂"

¹³/₃₂"

¹⁷/₃₂"

²¹/₃₂"

Rim cylinder tailpieces

³ / ₃₂ "	⁹ / ₃₂ "	A08790-000
⁷ / ₃₂ "	¹³ / ₃₂ "	A08790-001
11/ ₃₂ ''	17/32"	A08790-002
¹⁵ / ₃₂ "	²¹ / ₃₂ "	A08790-003
⁴³ / ₆₄ "	⁵⁵ / ₆₄ "	A08790-004

Part No.

A08794-000

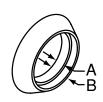
A08794-001

A08794-002

A08794-003



Wave washer included. To order separately. Specify 008789-001-60



Dim. A	Dim. B	Part No.
1/8"	_	008876-000
³ / ₁₆ "	_	008876-005
1/4 ¹¹	_	008876-001
³ /8"	_	008876-002
1/2"	_	008876-003
⁵ /8"	_	008876-004



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Conversion chart

MA Series Grade 1 mortise locks

ANSI No./ Grade	Function	Falcon	Arrow	Best	Cal- royal	Corbin/ Russwin	Dorma	Marks	Sargent	Yale
F 01	MA101	Passage or closet latch	A-B01	45N	M8010	ML2010	9010	5-55N	8215	8801
F 02	MA301	Privacy, bedroom/bath	-	45LB	M8040	ML2020	-	5-55L	8268	-
F 04	MA521	Entry lock	A-B22	45A	M8050	Ml2051	9050	5-55E	8205	8807
F 05	MA561	Classroom lock	A-B17	35R	M8070	ML2055	9070	5-55J	8237	8808
F 06	MA551	Holdback lock	-	45RHB	-	ML2056	9076	5-55JM/JR	8289	8824
F 07	MA581	Storeroom/closet lock	A-B12	45ED	M8080	ML2057	9080	5-55EW	8204	8805
F 08/F 10	MA621	Front door/apartment corridor	A-B21	45BA	-	ML2048	-	5-55A	8247	8747
F 09	MA381	Apartment, exit	A-B32	45C	M8060	ML2042	9060	5-55G	8216	8817-2
F12/F 20	MA531	Apartment corridor door lock	A-B20	45AB	M8453	ML2067	9953	5-55FD	8243	8847
F 13	MA571	Dormitory or exit lock	A-B19	45FT	M8456	ML2065	9956	5-55FW	8225	8822
F 14	MA371	Store door lock	A-B31	45G	M8466	ML2022	9966	5-55C	8226	8860-2
F 15	MA451	Hotel guest lock	A-B15/16	45H/HJ	-	ML2029	9985	5-55H	8250	8820
F 16	MA931	Dead lock	A-B42	45WD	-	ML2012	9962	5-55T	8222	8814-2
F 17	MA941	Dead lock	A-B41	45AD	-	ML2013	9960	5-55P	8221	8815
F 18	MA921	Dead lock	A-B40	45YD	-	ML2011	9961	5-55S	8220	8814
F 19	MA311	Privacy, bedroom/bath	A-B02	45L	M8040	ML2030	9940	5-55LF	8266	8802
F 21	MA541	Room door lock	A-B13	45B	M8473	ML2024	9973	5-55B	8224	8860
F 22	MA321	Privacy, bedroom/bath	A-B26	-	M8040	ML2060	9040	5-55LJ	8265	8862
F 29	MA911	Classroom dead lock	-	45RD	-	-	9963	5-55SC	8203	8813ST
F 30	MA411	Asylum or institutional lock	A-B33	45W	-	-	9082	5-55WW	8217	8830-2
F 31	MA161	Exit or cummunicating lock	-	45Y	-	-	9025	5-55EX	8213	8828
F 32	MA441	Intruder latch bolt lock	A-B37	45INL	-	ML2052	9071	5-55GC	8238	8808-2
F 34	MA431	Intruder dead bolt lock	-	-	-	-	9967	-	8240	8812-2
NA	MA12	Single dummy		451DT	M8170	ML2050	-	-	8293	855/855FL
NA	MA18	Double dummy	-	452DT	-	ML2070	-	-	8294	836B/838FL
NA	MA851	Storeroom-fail safe (EL - 12 & 24 VAC or VDC)	A-B17-177	45EWEL	-	ML20903	9080EL	5-55EL	8270	8880
NA	MA881	Storeroom-fail secure (EU - 12 & 24 VAC or VDC)	A-B17-178	45EWEU	-	ML20905	9080EU	5-55EU	8271	8881
NA	MA641	Dormitory lock	-	45FD	-	-	-	-	-	-

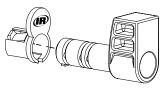
All effort has been made to make this information comprehensive. Since no two products are exactly alike, this data represents those products which are similar. This information was obtained from trade services and is not guaranteed nor meant to represent any product as equal to any other product.

Construction keying

Falcon offers two different construction key systems depending on the size of and application within the project. Both systems permit the installation and use of regular door locks during construction, yet completely preserve the security of the keying system for the ultimate building owner. The Master, Grand Master and change keys are never with the locks during the construction phase of a building. Only the "construction" keys are sent to the job site. Where the job permits, we will utilize the "Lost pin system" as our standard system for construction keying. Larger or more complicated jobs may require the use of our "Blockokey[®] System" for construction keying.

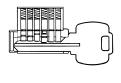
"Disposable construction" interchangeable cores

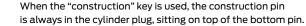
This newly designed disposable construction core (1408) is an inexpensive alternative to interior keyed construction cores. This core should be used on interior door applications or where security on a site is not a concern. No keys need to be issued. The disposable core is inserted in the lever or knob and is operated by a thumb turn, which retracts the latch bolt. Please use either brass or permanent construction cores on exterior doors or secured areas.



Locks with "Lost pin system"

Our "lost" pin construction key system consists of one construction pin and a shallow hole in the side of the plug.

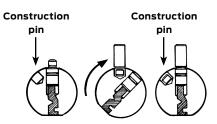




Construction key—KB566

Master key—KB578

When the Master key is inserted, the construction pin is pushed up into the cylinder housing. As the Master key is rotated to the right, the construction pin will drop into the hole in the plug, thereby eliminating any future use of the construction key.

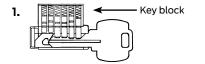


Locks with Blockokey® cylinders

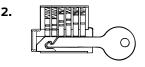
All lock cylinders on a specific project are operable by a special "project key." Duplicates of this key may be assigned by the building contractor to workmen and subcontractors as required. No regular change keys or Master keys are needed on the job. This eliminates the possibility of subsequent exposure from lost or stolen keys.

How to order locks with Blockokey[®] cylinders

Blockokey[®] locksets are ordered by adding the word "Blockokey" after the balance of the ordering information. Example: 72 Each B511 D 626 1AA-72AA (Blockokey)



Project key—KB531 Lock cylinder is operated by the special "project key." The last two pins in the cylinder are held inoperative by the key block.



Removal tool – KB536 The special "project key" is canceled out by removal of the key block. A key block removal tool is furnished with the Master keys for the locks. Simply push the removal tool into the keyway, then withdraw it to remove the block. Thereafter, the "project key" will no longer operate the lock cylinder. 3.

Change or master key—KB578 Cylinder is now only operable by the regular change key or Master key.

How to order

For correct ordering, and to ensure no delays in shipment of your order, the following descriptive data must be listed in the sequence shown. Necessary information can be found in other parts of this catalog. The example below shows an order for 16 each MA locksets in the 521 Entry function, DG (Dane-Gala) trim design in a 626 (satin chrome) finish, 8 RH (right hand) and 8 LH (left hand) to accommodate doors 1 ³/₄" thick with AA1-AA16 keying.

- **Quantity:** Indicate the quantity required.
- Catalog number: Select catalog number.
- **Trim design:** Indicate letter of knob or lever design followed by letter of rose or escutcheon design.
 - Example: DG-D for Dane lever followed by G for Gala rose.
- **Finish:** When the finish is the same for the outside and inside trim, it is shown once (626). Outside finish always precedes inside finish on split finishes (605 x 625).
- Latches: Two-piece mechanical anti-friction standard. All catalog numbers shown in this catalog indicate 2³/₄" backset.
- Strikes: 4 ⁷/₈" x 1 ¹/₄" x 1 ⁵/₁₆" lip-to-center with curved lip standard. Optional strikes with shorter or longer lip lengths available.
- Cylinder type: For 6-pin, add 6-pin. For 7-pin, add 7-pin.

- Door hand: See chart.
- **Keying detail:** We suggest using the standard terms developed by the A.H.C. (consult factory).
 - Example: AA1 Grand Master keyed, Master keyed, change key 1.
- Interchangeable core: To order product capable of accepting an interchangeable core, add "B" less SFIC (for interchangeable core). To order product with an interchangeable core, add "SFIC" (with interchangeable core).
 - Example: "G" with Falcon SFIC core.
- **Keyways:** "G" is standard on regular cylinders, "A" is standard on interchangeable cores. Other keyways available. See price book.
- Additional keys: Note the total number of keys required.
- Large bow keys: Add-"with large bow keys".

How to order example

Qty.	Catalog number	Trim design	Finish	Latch	Strike	Cylinder	Door hand	Detail
							RH LH RHR LHF	२
8	MA521P	DG	626	Std	Std	6-pin	Х	AA1-AA8 13/4" DR
8	MA521P	DG	626	Std	Std	6-pin	Х	AA9-AA16 13/4" DR

Finishes

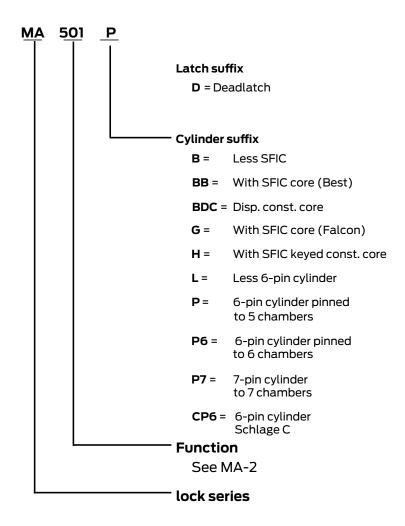
The latest in modern techniques and equipment are used to apply the highest quality finish. Extra steps assure durable, consistent finishes and long useful life.

Although we apply the finest available protective plating and/or enamel coating to the surface of our products, these finishes have limitations and in time may deteriorate either from exposure to weather, pollution, perspiration, extremes of climate, frequency of use or other factors. Deterioration of these finishes is, therefore, not a defect, but a normal process which is unavoidable. Our company cannot accept responsibility for finish deterioration in these circumstances, and therefore the finishes cannot be guaranteed. These products will not be refinished or replaced under our warranty should deterioration of finishes occur.

Trim finishes chart

Description	ANSI No.	Available on
Bright brass	605	All trim
Satin brass	606	All trim
Oil rubbed bronze	613	All trim
Bright chrome	625	All trim
Satin chrome	626	All trim
Satin stainless steel	630	All trim

Product identification



SFIC = Small format (Best®style) interchangeable core

How to determine the hand of a door

